



Installation and Operation Instructions
for **USA only**

Model: HF-737U

Cast Iron Freestanding Stove

(EPA Approved Wood Burning)



Conform to UL 1482 2010
Tested by Intertek

KINDLY SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE

Please read this entire manual before you install and use your new room heater. Failure to follow instructions may result in property damage, bodily injury, or even death.

Safety Notices

When this room heater is not properly installed, a house fire may result. To reduce the risk of fire, follow the installation instructions. Contact local building, fire officials, or authority having jurisdiction about restrictions, permit and installation inspection requirements in your area.

DO NOT INSTALL IN A MOBILE HOME.

DO NOT USE CHEMICALS OR FLUIDS TO START THE FIRE.

DO NOT BURN GARBAGE OR FLAMMABLE FLUIDS SUCH AS GASOLINE, NAPHTHA OR ENGINE OIL.

HOT WHILE IN OPERATION. KEEP CHILDREN, CLOTHING AND FURNITURE AWAY. CONTACT MAY CAUSE SKIN BURNS.

Do not tamper with or use the spin draft air control in the fuel loading door. Using this control will cause an overtiring condition.

INSTALLATION

Assembling the HF-737U

1. Open the door and unfasten the wire on the fire fence. It is used to ensure that the fire glass does not break during transportation.
2. Take the packet containing the spare parts and screws from the ash pan.
3. Fix the flue collar on the outlet which you selected by using the M6*20 flat crosshead screw. Ensure all seals are secure to prevent air leakage. If you choose the rear flue outlet, remove the flue cover before fixing the flue collar.
4. Fix the black handle on the stainless steel door catch with the M8*90 bolt.
5. Keep the rest of the screws and Allen wrench for future use.

Sample of Label

Serial No.



LISTED SOLID FUEL FIREPLACE STOVE OR ROOM HEATER

Model: GloFire 737



CONTACT LOCAL BUILDING OR FIRE OFFICIALS ABOUT RESTRICTIONS AND INSTALLATION INSPECTION IN YOUR AREA
 DO NOT USE GRATE OR ELEVATE FIRE—BUILD WOOD FIRE DIRECTLY ON HEARTH
 OPERATE ONLY WITH DOORS CLOSED
 DO NOT TAMPER WITH OR USE THE SPIN DRAFT AIR CONTROL, USING THIS CONTROL WILL CAUSE AN OVERFIRING CONDITION

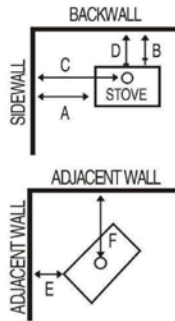
Serial No. 006

PREVENT HOUSE FIRES:

Install and use only in accordance with Henan Hi-Flame's installation and operation instructions and local codes. In absence of any local codes installation must meet minimum requirements of NFPA 211. Refer to manufacturer's instructions and local codes for precautions required for passing chimney through a combustible wall or ceiling. **FOR USE WITH SOLID WOOD FUEL ONLY—DO NOT USE OTHER FUELS.** Flue connector pipe must be 6" diameter minimum 24 MSG black or 26 blue steel. Do NOT connect this stove to a chimney serving another appliance. Chimney must be factory build UL 103H or masonry. Inspect and clean chimney frequently. Under certain conditions of use, creosote buildup may occur rapidly. **DO NOT OVERFIRE—IF HEATER OR CHIMNEY CONNECTOR GLOWS, YOU ARE OVERFIRING.**
 NOTE: Replace glass only with 5mm ceramic glass available from your dealer.

SINGLE WALL CONNECTOR

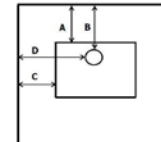
- A—Unit to Sidewall 10"
- B—Unit to Backwall 11"
- C—Chimney Connector to Sidewall 15.5"
- D—Chimney Connector to Backwall 13.5"
- E—Unit to Adjacent Wall 8"
- F—Chimney Connector to Adjacent Wall 14"



DOUBLE WALL CONNECTOR

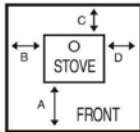
- A—Unit to Sidewall 10"
- B—Unit to Backwall 7"
- C—Chimney Connector to Sidewall 15.5"
- D—Chimney Connector to Backwall 9.5"
- E—Unit to Adjacent Wall 6.5"
- F—Chimney Connector to Adjacent Wall 11.5"

Double Wall Connector, Alcove



- A - 22"
- B - 15.25"
- C - 17"
- D - 27.5"
- Ceiling to top of stove - 48"

FLOOR PROTECTOR



- A = 16" minimum
- B = 8" minimum
- C = 8" minimum
- D = 8" minimum

Floor protector must be listed to UL 1618 with an R value of 1.03. It must extend beneath the stove 8 inches to the rear, and must extend 8 inches to the sides and 16 inches to the front of the fuel loading door.



CAUTION

HOT WHILE OPERATING DO NOT TOUCH, KEEP CHILDREN, CLOTHING AND FURNITURE AWAY. CONTACT MAY CAUSE SKIN BURNS. SEE NAME-PLATE AND INSTRUCTIONS

U.S. ENVIRONMENTAL PROTECTION AGENCY

Certified to comply with July 1990 particulate emission standards

Date of Manufacture

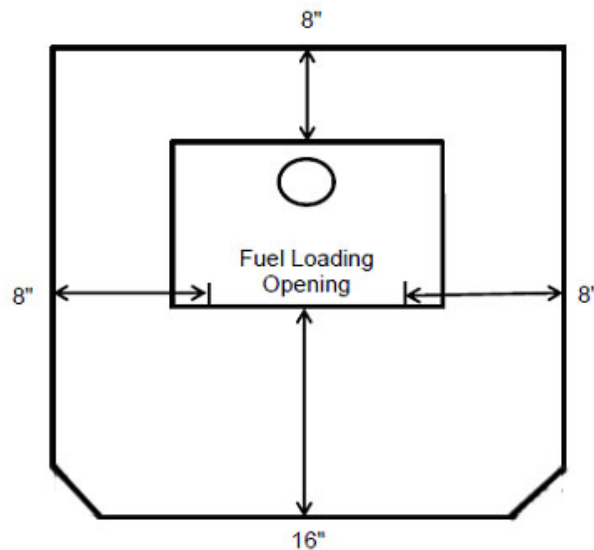
Jan Feb Mar Apr May Jun Jul Aug Sep Oct Nov Dec



Manufactured by:
 Henan Hi-Flame Metal Co. Ltd.
 Yugang Avenue
 Airport District
 Zhengzhou 451163, henan, China

Floor Protector

If the stove is to be installed on a combustible floor, it must be placed on an approved 1" (25mm) non-combustible hearth pad with $k = 0.42 \text{ (BTU)(in)/(ft}^2\text{)(hr)(}^\circ\text{F)}$. In the US, the floor protector must extend 8" beyond each side of the fuel loading and ash removal opening and 16" to the front.



In a rear vent installation the floor protection must also extend under the stovepipe and a minimum of 2" (50mm) beyond either side of the pipe.

How to determine if alternate floor protection materials are acceptable.

All floor protection must be non-combustible (i.e., metals, brick, stone, mineral fiber boards, etc.). Any organic materials (i.e., plastics, wood paper products, etc.) are combustible and must not be used. The floor protection specified includes some form of thermal designation such as R-value (thermal resistance) or k-factor (thermal conductivity).

PROCEDURE:

1. Convert specification to R-value:

i. R-value given - no conversion needed.

ii. k-factor is given with a required thickness (T) in inches: $R = \frac{1}{k} \times T$

iii. K-factor is given with a required thickness (T) in inches: $R = \frac{1}{K \times 12} \times T$

iv. r-factor is given with a required thickness (T) in inches: $R = r \times T$

2. Determine the R-value of the proposed alternate floor protector.

i. Use the formula in step (1) to convert values not expressed as "R".

ii. For multiple layers, add R-values of each layer to determine overall R-value.

3. If the overall R-value of the system is greater than the R-value of the specified floor protector, the alternate is acceptable.

EXAMPLE: The specified floor protector should be 3/4-inch thick material with a k-factor of 0.84. The proposed alternate is 4" brick with an r-factor of 0.2 over 1/8" mineral board with a k-factor of 0.29.

Step (a): Use formula above to convert specification to R-value.

$$R = \frac{1}{k} \times T = \frac{1}{0.84} \times 0.75 = 0.893$$

Step (b): Calculate R of proposed system.

4" brick of r = 0.2, therefore:

$$R_{\text{brick}} = 0.2 \times 4 = 0.431$$

1/8" mineral board of k = 0.29, therefore

$$R_{\text{mineral board}} = \frac{1}{0.29} \times 0.125 = 0.431$$

$$R_{\text{total}} = R_{\text{brick}} + R_{\text{mineral board}} = 0.8 + 0.431 = 1.231$$

Step (c): Compare proposed system R_{total} of 1.231 to specified R of 0.893. Since proposed system R_{total} is greater than required, the system is acceptable.

DEFINITIONS:

$$R = \frac{(\text{ft}^2)(\text{hr})(^\circ\text{F})}{\text{Btu}} \quad k = \frac{(\text{Btu})(\text{in})}{(\text{ft}^2)(\text{hr})(^\circ\text{F})} = K \times 12 \quad K = \frac{(\text{Btu})(\text{ft})}{(\text{ft}^2)(\text{hr})(^\circ\text{F})} \quad r = \frac{(\text{ft}^2)(\text{hr})(^\circ\text{F})}{(\text{Btu})(\text{in})} = \frac{1}{k}$$

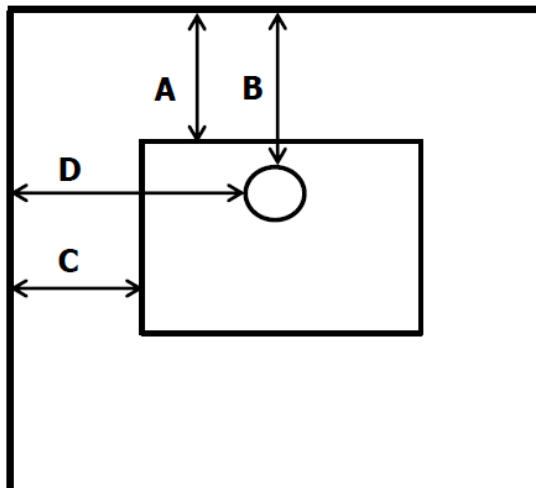
Installation Clearances

One of the necessary precautions when installing a wood stove is to leave sufficient space between the stove and combustible materials or any other material that can catch fire.

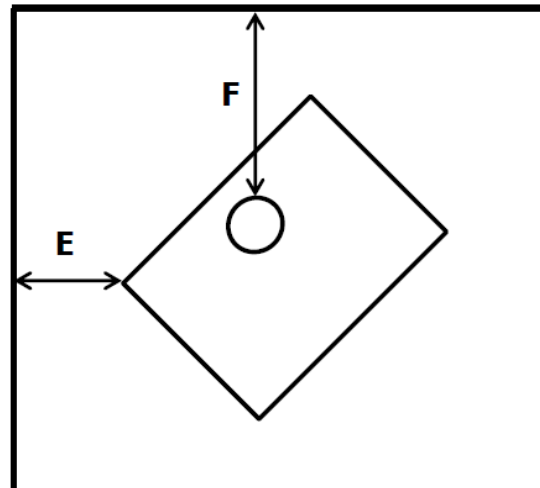
It is extremely important that you respect required installation distances and that you respect local installation regulations. This is for your safety! The manufacturer is not responsible for the product, if it is not installed following these recommendations. These clearances may only be reduced by means approved by the regulatory authority.

A combustible surface is anything that can burn (i.e. sheet rock, wall paper, wood, fabrics etc.) These surfaces are not limited to those that are visible and also include materials that are behind non-combustible materials. If you are not sure of the combustible nature of a material, consult your local fire officials.

Parallel Installation



Corner Installation



	Single wall connector pipe	Double wall connector pipe
A – Unit to back wall	11" (279 mm)	7" (178 mm)
B – Chimney Connector to back wall	13.5" (343 mm)	9.5" (241 mm)
C – Unit to side wall	10" (254 mm)	10" (254 mm)
D – Chimney Connector to side wall	15.5" (394 mm)	15.5" (394 mm)
E – Unit to corner wall	8" (203 mm)	5.5" (140 mm)
F – Chimney Connector to corner wall	14" (356 mm)	11.5" (292 mm)

Chimney connection

The chimney connector is a single walled pipe used to connect the stove to the chimney. For use with the appliance the chimney connector **MUST** be 6" in diameter, with a minimum thickness of 24 gauge black steel or 26 gauge blued steel.

Aluminium and galvanized steel pipe is not acceptable for use with the appliance. These materials cannot withstand the extreme temperatures of a wood fire and can give off toxic fumes when heated.

Do not use the connector pipe as a chimney.

Each chimney connector or stovepipe section must be installed to the stove flue collar and to each other with the male (crimped) end toward the stove. See fig 5.

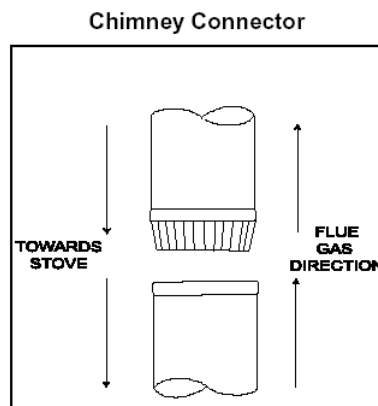


Fig. 5

This prevents any amount of condensed or liquid creosote from running down the outside of the pipe or the stovetop. All joints, including the flue collar connection must be secured with three sheet metal screws to ensure that the sections do not separate.

For the best performance the chimney connector should be as short and direct as possible, with no more than two 90° elbows. The maximum horizontal run is 36" and a recommended total length of stovepipe should not exceed 10 feet. Always slope horizontal runs upward ¼" per foot toward the chimney.

No part of the chimney connector may pass through an attic or roof space, closet or other concealed space, or through a floor ceiling. All sections of the chimney connectors must be accessible for cleaning. Where passage through a wall or partition of combustible construction is desired, the installation must conform with NFPA 211 or and is also addressed in this manual.

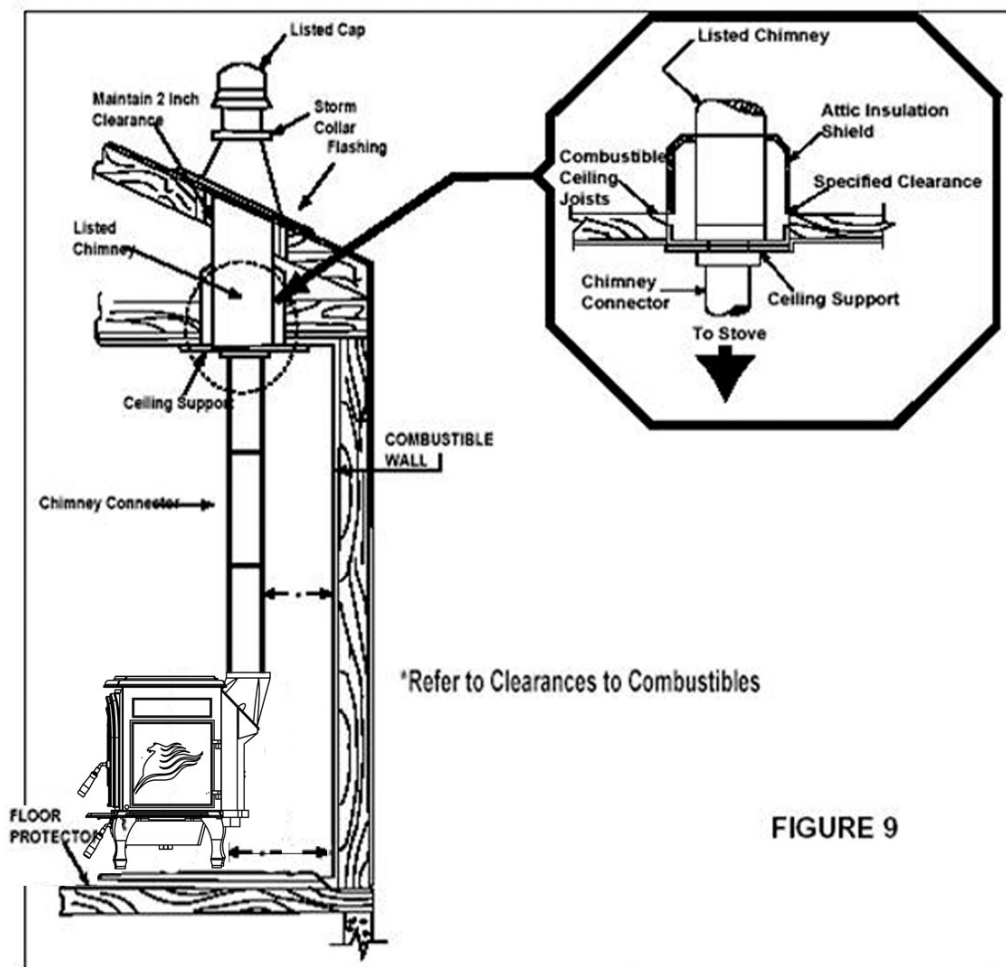
Chimney

DO NOT CONNECT THIS UNIT TO A CHIMNEY FLUE SERVING ANOTHER APPLIANCE. DO NOT CONNECT TO ANY AIR DISTRIBUTION DUCT OR SYSTEM.

This room heater must be connected to a 6" factory built UL 103 HT chimney or a code-approved masonry chimney with a flue liner.

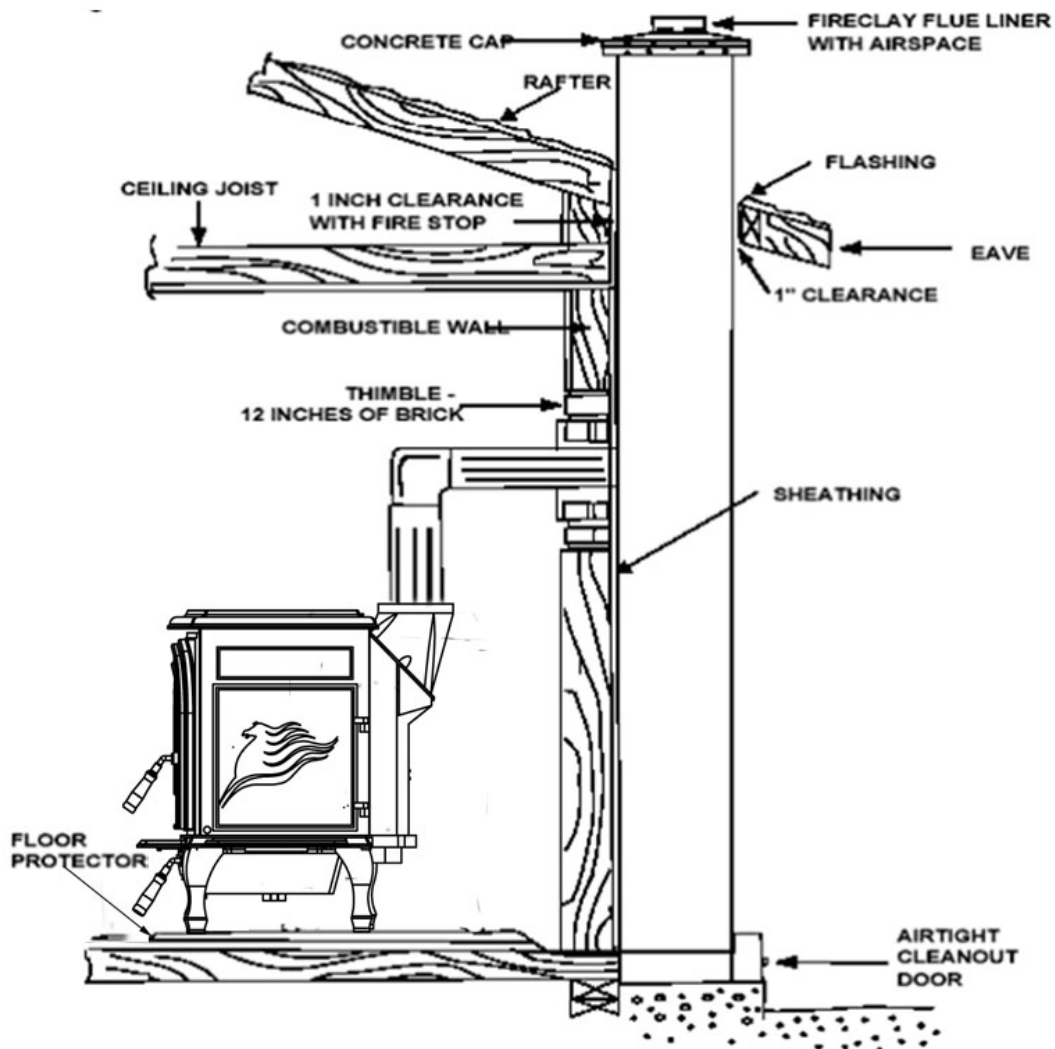
Factory Built Chimney

When a metal prefabricated chimney is used, the manufacturer's installation instructions must be followed. You must also purchase (from the same manufacturer) and install the ceiling support package or wall pass-through and "T" section package, firestops (where needed), insulation shield, roof flashing, chimney cap, etc. Maintain proper clearance to the structure as recommended by the manufacturer. The chimney must be the required height above the roof or other obstructions for safety and proper draft operation. See page 8 for chimney termination requirements.



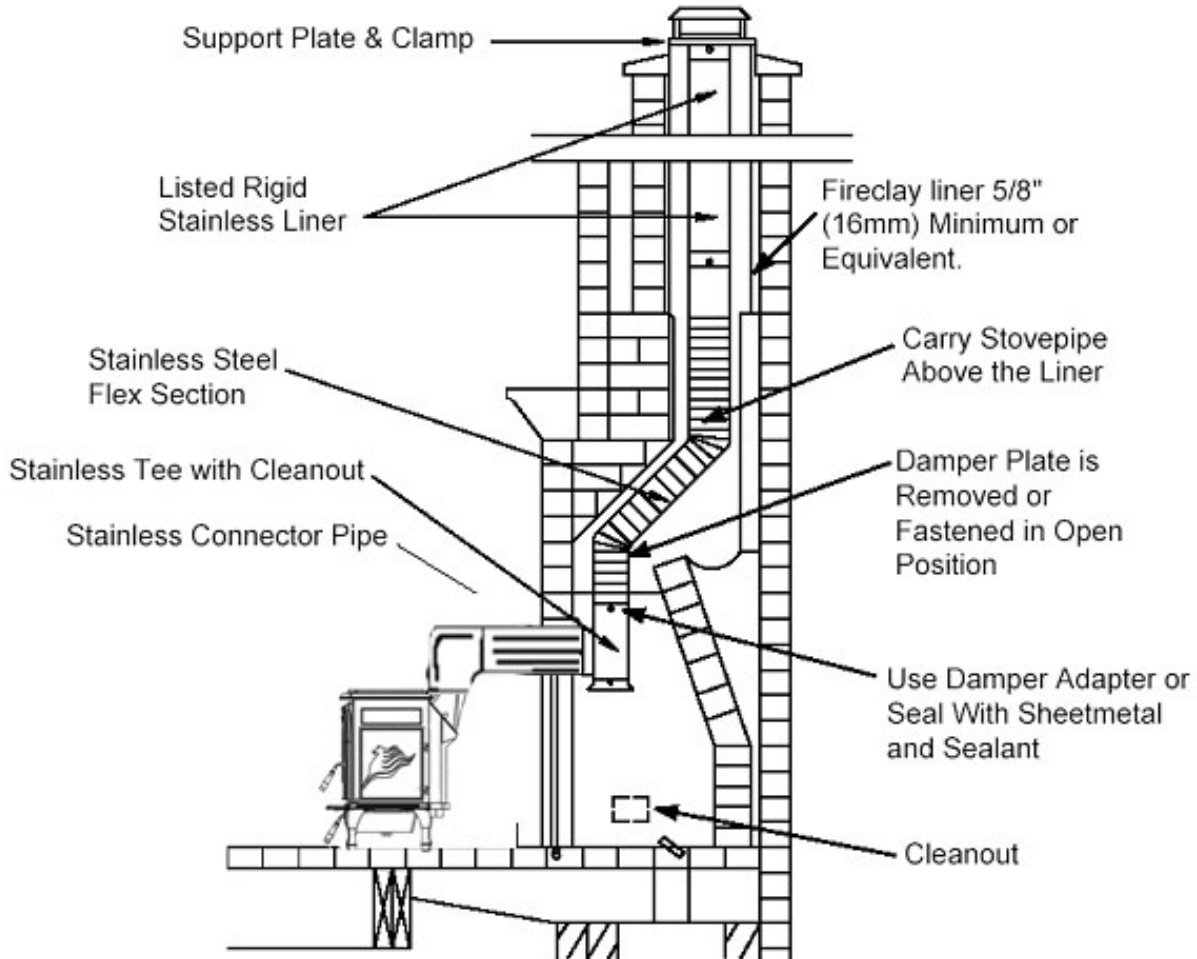
Masonry Chimney

Ensure that a masonry chimney meets the minimum standards of the National Fire Protection Association (NFPA) by having it inspected by a professional. Make sure there are no cracks, loose mortar or other signs of deterioration and blockage. Have the chimney cleaned before the stove is installed and operated. When connecting the stove through a combustible wall to a masonry chimney, special methods are needed. Refer to Combustible Wall Chimney Connector Pass-Throughs on page 10.



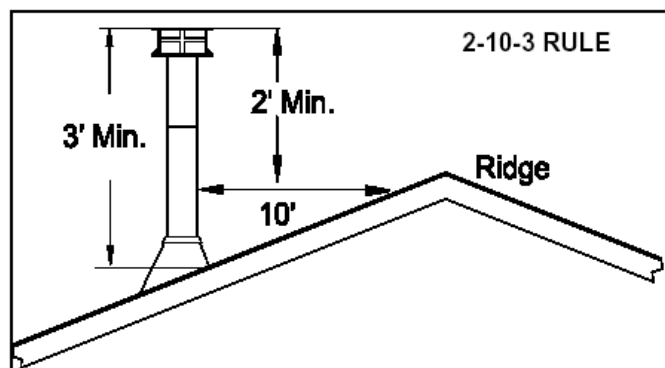
Masonry Fireplace

There are listed kits available to connect a stove to a masonry fireplace. The kit is an adapter that is installed at the location of the fireplace damper. The existing damper may have to be removed to allow installation.

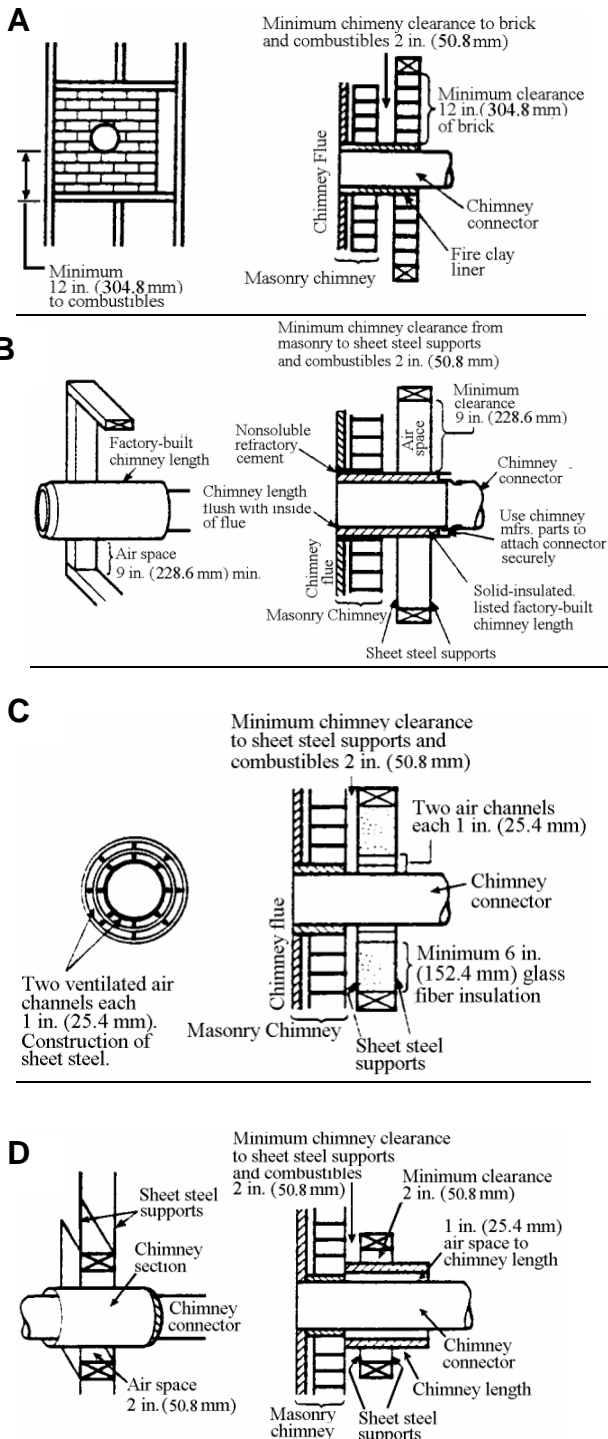


Chimney Height

A masonry chimney or a listed factory-build chimney must be the required height above the roof and any other nearby obstructions. The chimney must be at least 3' (90 cm) higher than the highest point where it passes through the roof and at least 2' (60 cm) higher than the highest part of the roof or structure that is within 10' (305 cm) of the chimney, measured horizontally.



Combustible Wall Chimney Connector Pass-Throughs



Method A. 12" (304.8 mm) Clearance to Combustible Wall Member:

Using a minimum thickness 3.5" (89 mm) brick and a 5/8" (15.9 mm) minimum wall thickness clay liner, construct a wall pass-through. The clay liner must conform to ASTM C315 (Standard Specification for Clay Fire Linings) or its equivalent. Keep a minimum of 12" (304.8 mm) of brick masonry between the clay liner and wall combustibles. The clay liner shall run from the brick masonry outer surface to the inner surface of the chimney flue liner but not past the inner surface. Firmly grout or cement the clay liner in place to the chimney flue liner.

Method B. 9" (228.6 mm) Clearance to Combustible Wall Member: Using a

6" (152.4 mm) inside diameter, listed, factory-built Solid-Pak chimney section with insulation of 1" (25.4 mm) or more, build a wall pass-through with a minimum 9" (228.6 mm) air space between the outer wall of the chimney length and wall combustibles. Use sheet metal supports fastened securely to wall surfaces on all sides, to maintain the 9" (228.6 mm) air space. When fastening supports to chimney length, do not penetrate the chimney liner (the inside wall of the Solid-Pak chimney). The inner end of the Solid-Pak chimney section shall be flush with the inside of the masonry chimney flue, and sealed with a non-water soluble refractory cement. Use this cement to also seal to the brick masonry penetration.

Method C. 6" (152.4 mm) Clearance to Combustible Wall Member:

Starting with a minimum 24 gage (.024" [.61 mm]) 6" (152.4 mm) metal chimney connector, and a minimum 24 gage ventilated wall thimble which has two air channels of 1" (25.4 mm) each, construct a wall pass-through. There shall be a minimum 6" (152.4 mm) separation area containing fiberglass insulation, from the outer surface of the wall thimble to wall combustibles. Support the wall thimble, and cover its opening with a 24-gage minimum sheet metal support. Maintain the 6" (152.4 mm) space. There should also be a support sized to fit and hold the metal chimney connector. See that the supports are fastened securely to wall surfaces on all sides. Make sure fasteners used to secure the metal chimney connector do not penetrate chimney flue liner.

Method D. 2" (50.8 mm) Clearance to Combustible Wall Member: Start

with a solid-pak listed factory built chimney section at least 12" (304 mm) long, with insulation of 1" (25.4 mm) or more, and an inside diameter of 8" (2 inches [51 mm] larger than the 6" [152.4 mm] chimney connector). Use this as a pass-through for a minimum 24-gage single wall steel chimney connector. Keep solid-pak section concentric with and spaced 1" (25.4 mm) off the chimney connector by way of sheet metal support plates at both ends of chimney section. Cover opening with and support chimney section on both sides with 24 gage minimum sheet metal supports. See that the supports are fastened securely to wall surfaces on all sides. Make sure fasteners used to secure chimney flue liner.

NOTES:

1. Connectors to a masonry chimney, excepting method B, shall extend in one continuous section through the wall pass-through system and the chimney wall, to but not past the inner flue liner face.
2. A chimney connector shall not pass through an attic or roof space, closet or similar concealed space, or a floor, or ceiling.

Operation

Use clean and dry wood only. Chemical treated wood, painted, varnished etc. or saltwater driftwood will harm the stove over time. Pile and store wood outdoors under cover. Do not place or store wood within stove installation clearances or within the space required for charging and ash removal.

Never use gasoline, gasoline type lantern fuel, kerosene, charcoal lighter fluid, or similar liquids to start or freshen up a fire in this heater. Keep all such liquids well away from the heater while it is in use.

Do not elevate the fire, build wood fire directly on firebox hearth. Light a fire using finely chopped wood and establish it so that it has plenty of flames. As soon as the fire is going briskly, close the damper (Lift handle up). This directs the flames and flue gases down the sides and around the oven. Keep the fire burning briskly until the oven is up to temperature. NOTE: The temperature gauge on the oven door is only a guide to the temperature in the oven. We have found that when the gauge is reading around 100 degrees Celsius, the internal oven temperature is more like 180 degrees Celsius. It is a good idea to use a meat thermometer when cooking. To add more fuel to the fire, it is advisable to open the damper before opening the door (Push handle down). When the firebox is loaded, close the door and then close the damper. This will avoid having smoke come into the room.

Do not tamper with or use the spin draft air control in the fuel loading door, using this control will cause an over firing condition.

WARNING: Do not over fire. If the stovetop or chimney connector pipe glow red, you are over firing.

For cooking, always have a brisk fire using small pieces of wood that provide plenty of flames. This type of fire will maintain the oven temperature. For heating and longer burn time, larger pieces of wood can be used and the spindle control closed off. The oven temperature will drop when in this mode of operation.

Maintenance

The HF-737U requires little maintenance; however the flue and oven base should be periodically checked for cleaning. Inside the oven is a removable base plate. This plate should be lifted off and any soot underneath it removed. You can also remove the hotplates on cooking surface of the appliance and scrape the sides of the oven. The glass on the firebox and oven door can be cleaned with glass cleaner. You can also use a damp cloth and ash. Do not use a cleaner that contains caustic and/or abrasive cleaners.

Disposal of Ashes

Ashes should be placed in a metal container with a tight fitting lid. The closed container of ashes should be placed on a noncombustible floor or on the ground, well away from all combustible materials, pending final disposal. If the ashes are disposed of by burial in soil or otherwise locally dispersed they should be retained in the closed container until all cinders have thoroughly cooled.

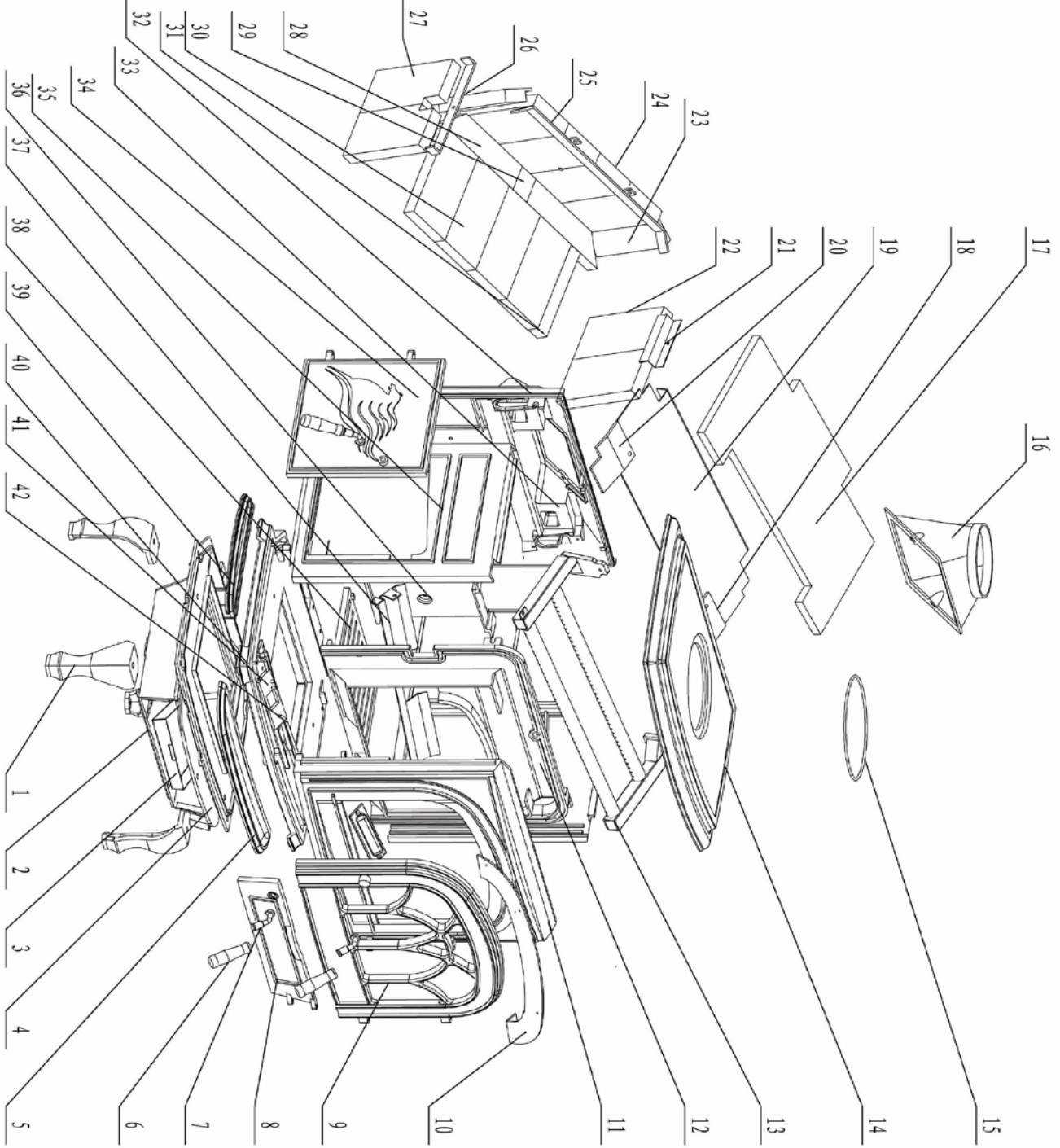
Creosote - Formation and need for removal

When wood is burned slowly, it produces tar and other organic vapors, which combine with expelled moisture to form creosote. The creosote vapors condense in the relatively cool chimney flue of a slow burning fire. As a result, creosote residue accumulates on the flue lining. When ignited this creosote makes an extremely hot fire.

The chimney connector and chimney should be inspected at least every two months during the heating season to determine if creosote buildup has occurred.

If creosote has accumulated it should be removed to reduce the risk of a chimney fire.

HF-737U Exploding View



Part List

1	Leg	22	Right Fire Brick
2	Ash Box	23	Back Fire Brick
3	Ash Pan	24	Back Fire Brick
4	Ash Box Frame	25	Back Fire Brick Clip
5	Front Ash Lip	26	Left Fire Brick Clip
6	Wooden Handle	27	Left Fire Brick
7	Handle Latch	28	Bottom Fire Brick
8	Ash Door	29	Bottom Fire Brick
9	Firebox Door	30	Bottom Fire Brick
10	Stove Front	31	Bottom Fire Brick
11	Glass Wash Deflector	32	Back Cover Frame
12	Front Draft Cover	33	Frame Bracket
13	Secondary Air System Assembly	34	Side Fire Door
14	Top Cover	35	Side Door Frame
15	Top Round Cover	36	Back Air Intake Hole
16	Flue Spigot	37	Base Draft Deflector
17	Glass Fire Blanket	38	Grate
18	Left Back Draft Cover Panel	39	Side lip panel
19	Back Draft Cover	40	Stove Base
20	Right Back Draft Cover Panel	41	Draft Panel Slider
21	Right Fire Brick Clip	42	Drawing Rod

Specifications

Model No: HF-737U

Maximum Output EPA test wood: **38,000BTU/h**

Maximum Output Seasoned Cord Wood: **75,000BTU/h**

Overall Efficiency: **77%**

Real Net Weight: **511 lbs(±5lbs)/ 232kgs(±2kgs)**

EPA Emission: **4.9Grams/h**

Heating Area: **2100 Sq. Feet**

Size of Fire Box: **2.6 Cubic Feet**

Burning Time: **Up to 8 hours**

Dimension (H x W x D): **29 1/8"x30"x26"**

740mm x760mm x660mm

Flue Size: **6"(150mm)**

Maximum Log Length: **24" (600mm)**

Warranty Policy and Procedures

Hi Flame® guarantees that your product will be free from defective parts, materials and workmanship at the time of purchase by the original consumer for a period of 1 year for components (parts and labor), excluding consumable parts and 7 years for the bodywork casting and door (parts and 1 year labor).

The warranty does not cover parts deemed to be consumables. These include paint, firebricks, vermiculite panels, smoke deflection plates (baffle plates), gaskets, rope seals and glass.

Hi Flame® will repair or replace, at its option, any stove or stove part thereof found to be defective under these terms.

Your stove is guaranteed against defects subject to the following conditions.

1. The stove must have been installed by an appropriately qualified installer and upon completion of the installation a certificate of compliance to local building regulations issued.
2. The sales receipt or invoice must be kept as proof of purchase.
3. The serial number of the stove must not be damaged or missing.
4. You must not have used the stove to burn any of the prohibited fuels listed.
5. The stove must have been continuously kept in a serviceable condition and you must not have allowed the stove to corrode.
6. You must not have modified the construction of the stove in any way
7. The stove must not have been used for commercial purposes (e.g. rented or holiday accommodation, public bar, where the stove's operation could be subject to abuse).

Limits of warranty

This warranty is not transferable and applies to the original retail purchaser only. It does not cover the failure of the appliance due to accidental damage, misuse or abuse, modification, illegal installation, repairs (other than those by the authorized dealer) or failure to maintain the stove in a serviceable condition.

Under no circumstances shall Hi Flame® be liable for any incidental or consequential damage claims of any nature whatsoever arising from the non-conformance of the stove under the terms of the manufacturer's warranty. These include loss of profit, commercial losses, transport costs and damage during transport, costs in connection with any dismantling and reassembling of the stove and its installation components.

The Retailer does not have the authority to alter this warranty.

For **further information**, pls contact:

North America Distributer:
Hi Flame America Inc.
17-01 Pollitt Drive, Fair Lawn
NJ 07410, USA

Manufacturer:
Henan Hi-Flame Metal Co., Ltd
Yugang Avenue, Airport District
Zhengzhou 451163, Henan, China